



1205 Kimball Blvd  
Jasper, IN 47546  
812-634-4000

## **Purchase Order Change**

EDI Transaction ORDCHG

Specifications

UN/EDIFACT Standard D.97A

Outbound from Kimball

# ORDCHG

## Purchase order change request message

Message Status=2

**Not Defined:**

<u>Pos</u>	<u>Tag</u>	<u>Segment Name</u>	<u>Status</u>	<u>Repetition</u>	<u>Notes</u>	<u>Usage</u>
	UNB	INTERCHANGE HEADER	M	1		Used

**Heading:**

<u>Pos</u>	<u>Tag</u>	<u>Segment Name</u>	<u>Status</u>	<u>Repetition</u>	<u>Notes</u>	<u>Usage</u>
0010	UNH	MESSAGE HEADER	M	1	N1/0010	Must use
0020	BGM	BEGINNING OF MESSAGE	M	1	N1/0020	Must use
0030	DTM	DATE/TIME/PERIOD	M	35	N1/0030	Must use
0070	FTX	FREE TEXT	C	99	N1/0070	Used
<b>0080</b>		<b><u>Segment Group 1</u></b>	<b><u>C</u></b>	<b><u>99</u></b>	<b><u>N1/0080</u></b>	<b><u>Used</u></b>
0090	RFF	REFERENCE	M	1	N1/0090	Must use
0100	DTM	DATE/TIME/PERIOD	C	5	N1/0100	Used

<b>0140</b>		<b><u>Segment Group 3</u></b>	<b><u>C</u></b>		<b><u>N1/0140</u></b>	<b><u>Used</u></b>
0150	NAD	NAME AND ADDRESS	M	1	N1/0150	Must use
<b>0240</b>		<b><u>Segment Group 6</u></b>	<b><u>C</u></b>	<b><u>99</u></b>	<b><u>N1/0240</u></b>	<b><u>Used</u></b>
0250	CTA	CONTACT INFORMATION	M	5	N1/0250	Must use
				1		
0260	COM	COMMUNICATION CONTACT	C	5	N1/0260	Used

<b>0310</b>		<b><u>Segment Group 8</u></b>	<b><u>C</u></b>	<b><u>5</u></b>	<b><u>N1/0310</u></b>	<b><u>Used</u></b>
0320	CUX	CURRENCIES	M	1	N1/0320	Must use

**Detail:**

<u>Pos</u>	<u>Tag</u>	<u>Segment Name</u>	<u>Status</u>	<u>Repetition</u>	<u>Notes</u>	<u>Usage</u>
<b>0960</b>		<b><u>Segment Group 26</u></b>	<b><u>C</u></b>	<b><u>200000</u></b>	<b><u>N2/0960</u></b>	<b><u>Used</u></b>
0970	LIN	LINE ITEM	M	1	N2/0970	Must use
0990	IMD	ITEM DESCRIPTION	C	99	N2/0990	Used
1010	QTY	QUANTITY	C	10	N2/1010	Used
1110	FTX	FREE TEXT	C	99	N2/1110	Used
<b>1240</b>		<b><u>Segment Group 30</u></b>	<b><u>C</u></b>	<b><u>25</u></b>	<b><u>N2/1240</u></b>	<b><u>Used</u></b>
1250	PRI	PRICE DETAILS	M	1	N2/1250	Must use
<b>1300</b>		<b><u>Segment Group 31</u></b>	<b><u>C</u></b>	<b><u>999</u></b>	<b><u>N2/1300</u></b>	<b><u>Used</u></b>
1310	RFF	REFERENCE	M	1	N2/1310	Must use

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<u>1540</u>	<u>Segment Group 37</u>		<u>C</u>		<u>N2/1540</u>	<u>Used</u>
1550	NAD	NAME AND ADDRESS	M	1	N2/1550	Must use
<u>1630</u>	<u>Segment Group 40</u>		<u>C</u>	<u>99</u>	<u>N2/1630</u>	<u>Used</u>
1640	CTA	CONTACT INFORMATION	M		N2/1640	Must use
				<u>5</u>		
				1		
1650	COM	COMMUNICATION CONTACT	C	5	N2/1650	Used
<u>1980</u>	<u>Segment Group 51</u>		<u>C</u>	<u>100</u>	<u>N2/1980</u>	<u>Used</u>
1990	SCC	SCHEDULING CONDITIONS	M	1	N2/1990	Must use
2010	RFF	REFERENCE	C	5	N2/2010	Used
<u>2020</u>	<u>Segment Group 52</u>		<u>C</u>	<u>10</u>	<u>N2/2020</u>	<u>Used</u>
2030	QTY	QUANTITY	M	1	N2/2030	Must use
2040	DTM	DATE/TIME/PERIOD	C	5	N2/2040	Used

### Summary:

<u>Pos</u>	<u>Tag</u>	<u>Segment Name</u>	<u>Status</u>	<u>Repetition</u>	<u>Notes</u>	<u>Usage</u>
2150	UNS	SECTION CONTROL	M	1	N3/2150	Must use
2220	UNT	MESSAGE TRAILER	M	1	N3/2220	Must use

### Not Defined:

<u>Pos</u>	<u>Tag</u>	<u>Segment Name</u>	<u>Status</u>	<u>Repetition</u>	<u>Notes</u>	<u>Usage</u>
	UNZ	INTERCHANGE TRAILER	M	1		Used

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UNB010	S001	<b>SYNTAX IDENTIFIER</b> <b>Description:</b> Identification of the agency controlling the syntax and indication of syntax level.	M	Comp			Must use
	0001	<b>Syntax identifier</b> <b>Description:</b> Coded identification of the agency controlling a syntax and syntax level used in an interchange.  <b>Code</b> <b>Name</b> UNOA                UN/ECE level A	M	a	4/4		Used
<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>		<u>Usage</u>
	0002	<b>Syntax version number</b> <b>Description:</b> Version number of the syntax identified in the syntax identifier (0001).  <b>Code</b> <b>Name</b> 2                    Version 2	M	n	1/1		Used
<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>		<u>Usage</u>
UNB020	S002	<b>INTERCHANGE SENDER</b> <b>Description:</b> Identification of the sender of the interchange.	M	Comp			Must use
	0004	<b>Sender identification</b> <b>Description:</b> Name or coded representation of the sender of a data interchange.	M	an	1/35		Used
	0007	<b>Partner identification code qualifier</b> <b>Description:</b> Qualifier referring to the source of codes for the identifiers of interchanging partners.  <b>Code</b> <b>Name</b> 12                  Telephone number	C	an	1/4		Used
<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>		<u>Usage</u>
UNB030	S003	<b>INTERCHANGE RECIPIENT</b> <b>Description:</b> Identification of the recipient of the interchange.	M	Comp			Must use
	0010	<b>Recipient identification</b> <b>Description:</b> Name or coded representation of the recipient of a data interchange.	M	an	1/35		Used
	0007	<b>Partner identification code qualifier</b> <b>Description:</b> Qualifier referring to the source of codes for the identifiers of interchanging partners.  <b>Code</b> <b>Name</b> 12                  Telephone number	C	an	1/4		Used
<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>		<u>Usage</u>
UNB040	S004	<b>DATE/TIME OF PREPARATION</b> <b>Description:</b> Date/time of preparation of the interchange.	M	Comp			Must use
	0017	<b>Date of preparation</b> <b>Description:</b> Local date when an interchange or a functional group was prepared.	M	n	6/6		Used
	0019	<b>Time of preparation</b>	M	n	4/4		Used

## UNB INTERCHANGE HEADER

To start, identify and specify an interchange.

### Element Summary:

User Option (Usage): Used

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	
	Pos:		Max: 1

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<u>Group:</u> N/A	<u>Elements:</u> 7		<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
UNB050	0020	<b>Description:</b> Local time of day when an interchange or a functional group was prepared. <b>Interchange control reference</b> <b>Description:</b> Unique reference assigned by the sender to an interchange.	M	an	1/14	Must use
UNB070	0026	<b>Application reference</b> <b>Description:</b> Identification of the application area assigned by the sender, to which the messages in the interchange relate e.g. the message identifier if all the messages in the interchange are of the same type.	C	an	1/14	Used
UNB110	0035	<b>Test indicator</b> <b>Description:</b> Indication that the interchange is a test. <b>All valid standard codes are used.</b>	C	n	1/1	Used

# UNH MESSAGE HEADER

**User Option (Usage):** Must use

To head, identify and specify a message.

**Element Summary:**

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<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
UNH010	0062	<b>Message reference number</b> <b>Description:</b> Unique message reference assigned by the sender.	M	an	1/14	Must use
UNH020	S009	<b>MESSAGE IDENTIFIER</b> <b>Description:</b> Identification of the type, version etc. of the message being interchanged.	M	Comp		Must use
	0065	<b>Message type identifier</b> <b>Description:</b> Code identifying a type of message and assigned by its controlling agency.	M	an	1/6	Must use
		<b>Code</b> <b>Name</b> ORDCHG            Purchase order change request message				
<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
	0052	<b>Message type version number</b> <b>Description:</b> Version number of a message type.	M	an	1/3	Must use
		<b>Code</b> <b>Name</b> D                    Draft version				
<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
	0054	<b>Message type release number</b> <b>Description:</b> Release number within the current message type version number (0052).	M	an	1/3	Must use
		<b>Code</b> <b>Name</b> 97A                Release 1997 - A				
<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
	0051	<b>Controlling agency</b> <b>Description:</b> Code identifying the agency controlling the specification, maintenance and publication of the message type.	M	an	1/2	Must use
		<b>Code</b> <b>Name</b> UN                 UN/ECE/TRADE/WP.4, United Nations Standard Messages (UNSM)				
		<b>Element Name</b>				
		<b>Pos: 0010</b>	<b>Max: 1</b>			
		<b>Group: N/A</b>	<b>Elements: 2</b>			

Status    Type    Min/Max    Usage

# BGM BEGINNING OF MESSAGE

Mandatory
Pos: 0020                      Max: 1
<u>Group: N/A</u> <u>Elements: 3</u>

User Option (Usage): Must use

To indicate the type and function of a message and to transmit the identifying number.

## Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
BGM010	C002	<b>DOCUMENT/MESSAGE NAME</b> <b>Description:</b> Identification of a type of document/message by code or name. Code preferred.	C	Comp		Used
	1001	<b>Document/message name, coded</b> <b>Description:</b> Document/message identifier expressed in code.	C	an	1/3	Used
		<b>Code</b> <b>Name</b> 230                      Change to existing Purchase Order				
BGM020	C106	<b>DOCUMENT/MESSAGE IDENTIFICATION</b> <b>Description:</b> Identification of a document/message by its number and eventually its version or revision.	C	Comp		Used
	1004	<b>Document/message number</b> <b>Description:</b> Reference number assigned to the document/message by the issuer.	C	an	1/35	Used
BGM030	1225	<b>Message function, coded</b> <b>Description:</b> Code indicating the function of the message.	C	an	1/3	Used
		<b>Code</b> <b>Name</b> 9                      Original				

# DTM DATE/TIME/PERIOD

Pos: 0030                      Max: 35
<u>Group: N/A</u> <u>Elements: 1</u>

User Option (Usage): Must use

To specify date, and/or time, or period.

## Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
DTM010	C507	<b>DATE/TIME/PERIOD</b> <b>Description:</b> Date and/or time, or period relevant to the specified date/time/period type.	M	Comp		Must use
	2005	<b>Date/time/period qualifier</b>	M	an	1/3	Must use

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Mandatory

**Description:** Code giving specific meaning to a date, time or period.

<u>Code</u>	<u>Name</u>
137	Document/message date/time

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>				
	2380	<b>Date/time/period</b> <b>Description:</b> The value of a date, a date and time, a time or of a period in a specified representation.	C	an	1/35	Used				
	2379	<b>Date/time/period format qualifier</b> <b>Description:</b> Specification of the representation of a date, a date and time or of a period.								
		<table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="text-align: left;"><u>Code</u></th> <th style="text-align: left;"><u>Name</u></th> </tr> </thead> <tbody> <tr> <td>102</td> <td>CCYYMMDD</td> </tr> </tbody> </table>	<u>Code</u>	<u>Name</u>	102	CCYYMMDD	C	an	1/3	Used
<u>Code</u>	<u>Name</u>									
102	CCYYMMDD									

## FTX

## FREE TEXT

To provide free form or coded text information.

### Element Summary:

**User Option (Usage):** Used



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<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
FTX010	4451	<b>Text subject qualifier</b> <b>Description:</b> Code specifying subject of a free text.	M	an	1/3	Must use
		<b>Code</b> <b>Name</b> PUR            Purchasing information				
FTX030	C107	<b>TEXT REFERENCE</b> <b>Description:</b> Coded reference to a standard text and its source.	C	Comp		Used
	4441	<b>Free text identification</b> <b>Description:</b> Free text in coded form.	M	an	1/17	Must use
FTX040	C108	<b>TEXT LITERAL</b> <b>Description:</b> Free text; one to five lines.	C	Comp		Used
	<b>Pos: 0070</b>	<b>Max: 99</b>	<b>Status</b>	<b>Type</b>	<b>Min/Max</b>	<b>Usage</b>
	4440	<b>Conditional</b> <b>Free text</b> <b>Description:</b> Free text field available to the message sender for information.				
			M	an	1/70	Must use

# Segment Group 1

Pos: 0080      Repeat: 99  
                  Conditional  
Group: 1      Elements: N/A

## Segment Group Summary:

<u>Pos</u>	<u>Tag</u>	<u>Segment Name</u>	<u>Status</u>	<u>Repetition</u>	<u>Usage</u>
0090	RFF	REFERENCE	M	1	Must use
0100	DTM	DATE/TIME/PERIOD	C	5	Used

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**RFF REFERENCE**

Pos: 0090 Max: 1  
Mandatory  
Group: 1 Elements: 1

User Option (Usage): Must use

To specify a reference.

**Element Summary:**

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
RFF010	C506	REFERENCE Description: Identification of a reference.	M	Comp		Must use

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1153	<b>Reference qualifier</b> <b>Description:</b> Code giving specific meaning to a reference segment or a reference number.	M	an	1/3	Must use
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<b><u>Code</u></b>	<b><u>Name</u></b>
ON	Order number (purchase)

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
	1154	<b>Reference number</b> <b>Description:</b> Identification number the nature and function of which can be qualified by an entry in data element 1153 Reference qualifier.				
			C	an	1/35	Used



# DTM DATE/TIME/PERIOD

Pos: 0100

Max: 5

Conditional  
Group: 1

Elements: 1

User Option (Usage): Used

To specify date, and/or time, or period.

## Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
DTM010	C507	DATE/TIME/PERIOD	M	Comp		Must use

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**Description:** Date and/or time, or period relevant to the specified date/time/period type.

2005 **Date/time/period qualifier** M an 1/3 Must use

**Description:** Code giving specific meaning to a date, time or period.

<u>Code</u>	<u>Name</u>
4	Order date/time

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
	2380	<b>Date/time/period</b>	C	an	1/35	Used
		<b>Description:</b> The value of a date, a date and time, a time or of a period in a specified representation.				
	2379	<b>Date/time/period format qualifier</b>				
		<b>Description:</b> Specification of the representation of a date, a date and time or of a period.				
		<b><u>Code</u></b>		<b><u>Name</u></b>		

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102

CCYYMMDD

C

an

1/3

Used

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## Segment Group 3

Pos: 0140      Repeat: 99  
                  Conditional  
Group: 3      Elements: N/A

### Segment Group Summary:

<u>Pos</u>	<u>Tag</u>	<u>Segment Name</u>	<u>Status</u>	<u>Repetition</u>	<u>Usage</u>
0150	NAD	NAME AND ADDRESS	M	1	Must use
0240		Segment Group 6	C	5	Used





# NAD NAME AND ADDRESS

Pos: 0150

Max: 1

Mandatory  
Group: 3

Elements: 8

User Option (Usage): Must use

To specify the name/address and their related function, either by CO82 only and/or unstructured by CO58 or structured by CO80 thru 3207.

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
NAD020	C082	<b>PARTY IDENTIFICATION DETAILS</b> <b>Description:</b> Identification of a transaction party by code.	C	Comp		Used
	3039	<b>Party id. identification</b> <b>Description:</b> Code identifying a party involved in a transaction.	M	an	1/35	Must use
	3055	<b>Code list responsible agency, coded</b> <b>Description:</b> Code identifying the agency responsible for a code list.	C	an	1/3	Used
		<b>Code</b> <b>Name</b>				
		92                              Assigned by buyer or buyer's agent				
<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
NAD040	C080	<b>PARTY NAME</b> <b>Description:</b> Identification of a transaction party by name, one to five lines. Party name may be formatted.	C	Comp		Used
	3036	<b>Party name</b> <b>Description:</b> Name of a party involved in a transaction.	M	an	1/35	Must use
	3036	<b>Party name</b> <b>Description:</b> Name of a party involved in a transaction.	C	an	1/35	Used
NAD050	C059	<b>STREET</b> <b>Description:</b> Street address and/or PO Box number in a structured address: one to three lines.	C	Comp		Used
	3042	<b>Street and number/p.o. box</b> <b>Description:</b> Street and number in plain language, or Post Office Box No.	M	an	1/35	Must use
NAD060	3164	<b>City name</b> <b>Description:</b> Name of a city (a town, a village) for addressing purposes.	C	an	1/35	Used

NAD070	3229	<b>Country sub-entity identification</b> <b>Description:</b> Identification of the name of sub-entities (state, province) defined by appropriate governmental agencies.	C	an	1/9	Used
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**Element Summary:**

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
NAD010	3035	<b>Party qualifier</b> <b>Description:</b> Code giving specific meaning to a party.	M	an	1/3	Must use
		<b><u>Code</u></b>				
		<b><u>Name</u></b>				
		MI				Planning schedule/material release issuer <b>User Note 1:</b> Refer to the Kimball EDI Communication Information document for the descriptions of these codes.
		ST				Ship to <b>User Note 1:</b> Refer to the Kimball EDI Communication Information document for the descriptions of these codes.
		SU				Supplier <b>User Note 1:</b> Kimball's SAP partner (supplier) number used to generate this document. A supplier may have more than one partner number, but each document will reference only one number.

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NAD080	3251	<b>Postcode identification</b> <b>Description:</b> Code defining postal zones or addresses.	C	an	1/9	Used
NAD090	3207	<b>Country, coded</b> <b>Description:</b> Identification of the name of a country or other geographical entity as specified in ISO 3166.	C	an	1/3	Used

**User Note 1:** *If all line items have a common ship to location, then NAD-ST will occur only at the header level. If multiple ship to locations are included in this document, then the NAD-ST will occur only at the detail level.*

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## Segment Group 6

Pos: 0240      Repeat: 5  
                 Conditional  
Group: 6      Elements: N/A

### Segment Group Summary:

<u>Pos</u>	<u>Tag</u>	<u>Segment Name</u>	<u>Status</u>	<u>Repetition</u>	<u>Usage</u>
0250	CTA	CONTACT INFORMATION	M	1	Must use
0260	COM	COMMUNICATION CONTACT	C	5	Used



# CTA CONTACT INFORMATION

Pos: 0250                      Max: 1  
    Mandatory  
Group: 6                      Elements: 2

**User Option (Usage):** Must use

To identify a person or a department to whom communication should be directed.

## Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
CTA010	3139	<b>Contact function, coded</b> <b>Description:</b> Code specifying the function of a contact (e.g. department or person).	C	an	1/3	Used
		<b>Code</b> <b>Name</b> SA                      Sales administration				
<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>

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CTA020	C056	<b>DEPARTMENT OR EMPLOYEE DETAILS</b> <b>Description:</b> Code and/or name of a department or employee. Code preferred.	C	Comp		Used
	3412	<b>Department or employee</b> <b>Description:</b> The department or person within an organizational entity.	C	an	1/35	Used



# COM COMMUNICATION CONTACT

Pos: 0260

Max: 5

Conditional

Group: 6

Elements: 1

User Option (Usage): Used

To identify a communication number of a department or a person to whom communication should be directed.

## Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
COM010	C076	<b>COMMUNICATION CONTACT</b> <b>Description:</b> Communication number of a department or employee in a specified channel.	M	Comp		Must use
	3148	<b>Communication number</b>	M	an	1/512	Must use

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3155	<b>Description:</b> The communication number. <b>Communication channel qualifier</b> <b>Description:</b> Code identifying the type of communication channel being used. <b>Code</b> <b>Name</b> TE                              Telephone	M	an	1/3	Must use
------	---	---	----	-----	----------



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## Segment Group 8

Pos: 0310            Repeat: 5  
                         Conditional  
Group: 8            Elements: N/A

### Segment Group Summary:

<u>Pos</u>	<u>Tag</u>	<u>Segment Name</u>	<u>Status</u>	<u>Repetition</u>	<u>Usage</u>
0320	CUX	CURRENCIES	M	1	Must use

--	--

# CUX CURRENCIES

Pos: 0320

Max: 1

Mandatory  
Group: 8

Elements: 1

User Option (Usage): Must use

To specify currencies used in the transaction and relevant details for the rate of exchange.

## Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
CUX010	C504	<b>CURRENCY DETAILS</b> Description: The usage to which a currency relates.	C	Comp		Used

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6347	<b>Currency details qualifier</b>	M	an	1/3	Must use
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**Description:** Specification of the usage to which the currency relates.

<u><b>Code</b></u>	<u><b>Name</b></u>
2	Reference currency

<u><b>Ref</b></u>	<u><b>Tag</b></u>	<u><b>Element Name</b></u>	<u><b>Status</b></u>	<u><b>Type</b></u>	<u><b>Min/Max</b></u>	<u><b>Usage</b></u>
	6345	<b>Currency, coded</b>	C	an	1/3	Used

**Description:** Identification of the name or symbol of the monetary unit involved in the transaction.

# Segment Group 26

Pos: 0960	Repeat:
Group: 26	Conditional Elements: N/A

## Segment Group Summary:

Pos	Tag	Segment Name	Status	Repetition	Usage
0970	LIN	LINE ITEM	M	1	Must use
0990 IMD ITEM DESCRIPTION C 99 Used 1010 QTY QUANTITY C 10 Used 1110 FTX FREE TEXT C 99 Used 1240 Segment Group 30 C 25 Used 1300 Segment Group 31 C 999 Used 1540 Segment Group 37 C 99 Used					
1980		Segment Group 51	C	100	Used

**User Note 1:** If a change is made to a purchase order's header data, but no change is made to any detail line, then no Segment Group 26 (LIN Loop) will be transmitted.

LIN010	1082	<b>Line item number</b> <b>Description:</b> Serial number designating each separate item within a series of articles.	C	an	1/6	Used
LIN020	1229	Kimball purchase order line item number. <b>Action request/notification, coded</b> <b>Description:</b> Code specifying the action to be taken or already taken.	C	an	1/3	Used
		<b>Code</b> <b>Name</b>				
		1                    Added				
		2                    Deleted				
		3                    Changed				
		4                    No Action				
<b>Ref</b>	<b>Tag</b>	<b>Element Name</b>	<b>Status</b>	<b>Type</b>	<b>Min/Max</b>	<b>Usage</b>
LIN030	C212	<b>ITEM NUMBER IDENTIFICATION</b> <b>Description:</b> Goods identification for a specified source.	C	Comp		Used
	7140	<b>Item number</b> <b>Description:</b> A number allocated to a group or item.	C	an	1/35	Used

# LIN LINE ITEM

To identify a line item and configuration.

## Element Summary:

Ref	Tag	Element Name
-----	-----	--------------

User Option (Usage): Must use

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User Option  
(Usage):

Pos: 0970                      Max: 1  
    Mandatory  
Group: 26                      Elements: 3

Conditional

Status    Type                      Min/Max                      Usage

7143    **Item number type, coded**  
**Description:** Identification of the type of item number.  
Code                      Name  
 BP                              Buyer's part number

C                      an                      1/3                      Used  
**Pos: 0990**                      **Max: 99**  
Group: 26                      Elements: 3

## IMD                      ITEM DESCRIPTION

Used

To describe an item in either an industry or free format.

### Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
IMD010	7077	<b>Item description type, coded</b> <b>Description:</b> Code indicating the format of a description. <u>Code</u> <u>Name</u> A                              Free-form long description	C	an	1/3	Used
IMD020	7081	<b>Item characteristic, coded</b> <b>Description:</b> Code specifying the item characteristic being described. <u>Code</u> <u>Name</u> 8                              Product	C	an	1/3	Used
IMD030	C273	<b>ITEM DESCRIPTION</b> <b>Description:</b> Description of an item.	C	Comp		Used
	7008	<b>Item description</b> <b>Description:</b> Plain language description of articles or products.	C	an	1/35	Used

Conditional
-------------

# QTY QUANTITY

Pos: 1010 Max: 10

Group: 26 Elements: 1

User Option (Usage): Used

To specify a pertinent quantity.

## Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
QTY010	C186	<b>QUANTITY DETAILS</b> <b>Description:</b> Quantity information in a transaction, qualified when relevant.	M	Comp		Must use
	6063	<b>Quantity qualifier</b> <b>Description:</b> Code giving specific meaning to a quantity.	M	an	1/3	Must use
		<b>Code</b> <b>Name</b> 21                    Ordered quantity				
<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
	6060	<b>Quantity</b> <b>Description:</b> Numeric value of a quantity.	M	n	1/15	Must use
	6411	<b>Measure unit qualifier</b> <b>Description:</b> Indication of the unit of measurement in which weight (mass), capacity, length, area, volume or other quantity is expressed.				
			C	an	1/3	Used

# FTX FREE TEXT

Used

To provide free form or coded text information.

## Element Summary:

# ORDCHG Version D.97A

User Option  
(Usage):

Conditional

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>			<u>Group: 26</u>	<u>Elements: 3</u>
FTX010	4451	<b>Text subject qualifier</b> <b>Description:</b> Code specifying subject of a free text.	M	an	1/3	Must use
		<b>Code</b> <b>Name</b> PUR                Purchasing information				
<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
FTX030	C107	<b>TEXT REFERENCE</b> <b>Description:</b> Coded reference to a standard text and its source.	C	Comp		Used
	4441	<b>Free text identification</b> <b>Description:</b> Free text in coded form.	M	an	1/17	Must use
FTX040	C108	<b>TEXT LITERAL</b> <b>Description:</b> Free text; one to five lines.	C	Comp		Used
	4440	<b>Free text</b> <b>Description:</b> Free text field available to the message sender for information.	M	an	1/70	Must use
	4440	<b>Free text</b> <b>Description:</b> Free text field available to the message sender for information.	C	an	1/70	Used
	4440	<b>Free text</b> <b>Description:</b> Free text field available to the message sender for information.	C	an	1/70	Used
	4440	<b>Free text</b> <b>Description:</b> Free text field available to the message sender for information.	C	an	1/70	Used
	<b>Pos: 1110</b>	<b>Max: 99</b>	<b>Status</b>	<b>Type</b>	<b>Min/Max</b>	<b>Usage</b>
	4440	<b>Free text</b> <b>Description:</b> Free text field available to the message sender for information.	C	an	1/70	Used

## Segment Group

### 30

Pos: 1240    Repeat: 25

Group: 30 Elements: N/A

### Segment Group Summary:

<u>Pos</u>	<u>Tag</u>	<u>Segment Name</u>	<u>Status</u>
	<u>Repetition</u>	<u>Usage</u>	
1250	PRI	PRICE DETAILS	M
	1	Must use	

Conditional

# PRI PRICE DETAILS

Pos: 1250

Group: 30

Elements: 1

Must use

To specify price information.

## Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
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# ORDCHG Version D.97A

<b>User Option (Usage):</b>					<b>Max: 1</b>
PRI010	C509	<b>PRICE INFORMATION</b> <b>Description:</b> Identification of price type, price and related details.	C	Comp	Used
	5125	<b>Price qualifier</b> <b>Description:</b> Identification of a type of price. <b>Code</b> <b>Name</b> INV                Invoice price	M	an	1/3      Must use
<b><u>Ref</u></b>	<b><u>Tag</u></b>	<b><u>Element Name</u></b>	<b><u>Status</u></b>	<b><u>Type</u></b>	<b><u>Min/Max</u></b> <b><u>Usage</u></b>
	5118	<b>Price</b> <b>Description:</b> The monetary value associated with a purchase or sale of an article, product or service.	C	n	1/15      Used
	5284	<b>Unit price basis</b> <b>Description:</b> Basis on which the unit price/rate applies.	C	n	1/9      Used

Conditional

## Segment Group 31

Pos: 1300      Repeat: 999

Group: 31      Elements: N/A

### Segment Group Summary:

<u>Pos</u>	<u>Tag</u>	<u>Segment Name</u>
1310	RFF	REFERENCE

<u>Status</u>	<u>Repetition</u>	<u>Usage</u>
M	1	Must use

User Option  
(Usage):

**RFF**

**REFERENCE**

<b>Max: 1</b>
<b>Mandatory</b>
<b>Pos: 1310</b>
<b>Group: 31      Elements: 1</b>

Must use

To specify a reference.

**Element Summary:**

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
RFF010	C506	<b>REFERENCE</b> <b>Description:</b> Identification of a reference.	M	Comp		Must use
	1153	<b>Reference qualifier</b> <b>Description:</b> Code giving specific meaning to a reference segment or a reference number.	M	an	1/3	Must use
		<b>Code      Name</b>				
		MF      Manufacturer's part number				
		ZZZ      Mutually defined reference number				
<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
	1154	<b>Reference number</b> <b>Description:</b> Identification number the nature and function of which can be qualified by an entry in data element 1153 Reference qualifier.	C	an	1/35	Used
	1156	<b>Line number</b> <b>Description:</b> Number of the line in the document/message referenced in 1154 Reference number.	C	an	1/6	Used
	4000	<b>Reference version number</b> <b>Description:</b> To uniquely identify a reference by its revision number.	C	an	1/35	Used

**Segment Group 37**

<b>Pos: 1540</b>	<b>Repeat: 99</b>
<b>Group: 37</b>	<b>Elements: N/A</b>

**Segment Group Summary:**

<u>Pos</u>	<u>Tag</u>	<u>Segment Name</u>	<u>Status</u>	<u>Repetition</u>	<u>Usage</u>
1550	NAD	NAME AND ADDRESS	M	1	Must use
1630		Segment Group 40	C	5	Used

Max: 1  
Mandatory

# NAD NAME AND ADDRESS

Pos: 1550

Group: 37 Elements: 8

User Option (Usage): Must use

To specify the name/address and their related function, either by CO82 only and/or unstructured by CO58 or structured by CO80 thru 3207.

## Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
NAD010	3035	<b>Party qualifier</b> Description: Code giving specific meaning to a party.	M	an	1/3	Must use
		<u>Code</u> <u>Name</u>				
		ST            Ship to				

**User Note 1:** Refer to the Kimball EDI Communication Information document for the descriptions of these codes.

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
NAD020	C082	<b>PARTY IDENTIFICATION DETAILS</b> Description: Identification of a transaction party by code.	C	Comp		Used
	3039	<b>Party id. identification</b> Description: Code identifying a party involved in a transaction.	M	an	1/35	Must use
	3055	<b>Code list responsible agency, coded</b> Description: Code identifying the agency responsible for a code list.	C	an	1/3	Used
		<u>Code</u> <u>Name</u>				
		92            Assigned by buyer or buyer's agent				

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
NAD040	C080	<b>PARTY NAME</b> Description: Identification of a transaction party by name, one to five lines. Party name may be formatted.	C	Comp		Used
	3036	<b>Party name</b> Description: Name of a party involved in a transaction.	M	an	1/35	Must use
	3036	<b>Party name</b> Description: Name of a party involved in a transaction.	C	an	1/35	Used
NAD050	C059	<b>STREET</b> Description: Street address and/or PO Box number in a structured address: one to three lines.	C	Comp		Used
	3042	<b>Street and number/p.o. box</b> Description: Street and number in plain language, or Post Office Box No.	M	an	1/35	Must use
NAD060	3164	<b>City name</b> Description: Name of a city (a town, a village) for addressing purposes.	C	an	1/35	Used

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NAD070	3229	<b>Country sub-entity identification</b> <b>Description:</b> Identification of the name of sub-entities (state, province) defined by appropriate governmental agencies.	C	an	1/9	Used
NAD080	3251	<b>Postcode identification</b> <b>Description:</b> Code defining postal zones or addresses.	C	an	1/9	Used
NAD090	3207	<b>Country, coded</b> <b>Description:</b> Identification of the name of a country or other geographical entity as specified in ISO 3166.	C	an	1/3	Used

**User Note 1:** *If all line items have a common ship to location, then NAD-ST will occur only at the header level. If multiple ship to locations are included in this document, then the NAD-ST will occur only at the detail level.*

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# Segment Group 40

Pos: 1630      Repeat: 5  
                  Conditional  
Group: 40    Elements: N/A

## Segment Group Summary:

<u>Pos</u>	<u>Tag</u>	<u>Segment Name</u>	<u>Status</u>	<u>Repetition</u>	<u>Usage</u>
1640	CTA	CONTACT INFORMATION	M	1	Must use
1650	COM	COMMUNICATION CONTACT	C	5	Used



# CTA CONTACT INFORMATION

Pos: 1640                      Max: 1  
Mandatory  
Group: 40                  Elements: 2

**User Option (Usage):** Must use

To identify a person or a department to whom communication should be directed.

**Element Summary:**

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
CTA010	3139	<b>Contact function, coded</b> <b>Description:</b> Code specifying the function of a contact (e.g. department or person).	C	an	1/3	Used
		<b>Code</b> <b>Name</b> RD                      Receiving dock contact				
<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>

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CTA020	C056	<b>DEPARTMENT OR EMPLOYEE DETAILS</b> <b>Description:</b> Code and/or name of a department or employee. Code preferred.	C	Comp		Used
	3412	<b>Department or employee</b> <b>Description:</b> The department or person within an organizational entity.	C	an	1/35	Used





# COM COMMUNICATION CONTACT

Pos: 1650

Max: 5

Conditional  
Group: 40

Elements: 1

User Option (Usage): Used

To identify a communication number of a department or a person to whom communication should be directed.

## Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
COM010	C076	<b>COMMUNICATION CONTACT</b> <b>Description:</b> Communication number of a department or employee in a specified channel.	M	Comp		Must use
	3148	<b>Communication number</b>	M	an	1/512	Must use

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3155 **Description:** The communication number.  
**Communication channel qualifier** M an 1/3 Must use  
**Description:** Code identifying the type of communication channel being used.  
**Code** **Name**  
TE Telephone

# Segment Group 51

Pos: 1980      Repeat: 100  
                  Conditional  
Group: 51    Elements: N/A

## Segment Group Summary:

<u>Pos</u>	<u>Tag</u>	<u>Segment Name</u>	<u>Status</u>	<u>Repetition</u>	<u>Usage</u>
1990	SCC	SCHEDULING CONDITIONS	M	1	Must use
2010	RFF	REFERENCE	C	5	Used
2020		Segment Group 52	C	10	Used



# SCC SCHEDULING CONDITIONS

Pos: 1990

Max: 1

Mandatory  
Group: 51

Elements: 1

User Option (Usage): Must use

To specify scheduling conditions.

## Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
SCC010	4017	<b>Delivery plan status indicator, coded</b> <b>Description:</b> Code indicating the level of commitment of schedule information.	M	an	1/3	Must use
		<b><u>Code</u></b> <b><u>Name</u></b>				

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22

Deliver to schedule

# RFF REFERENCE

Pos: 2010 Max: 5  
 Conditional  
Group: 51 Elements: 1

User Option (Usage): Used

To specify a reference.

## Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
RFF010	C506	<b>REFERENCE</b> Description: Identification of a reference.	M	Comp		Must use
1153	Reference qualifier	M an 1/3 Must use Description: Code giving specific meaning to a reference segment or a reference number.				
		<u>Code</u> <u>Name</u> ACJ            Customer material specification number				
1154	Reference number	C an 1/35 Used Description: Identification number the nature and function of which can be qualified by an entry in data element 1153 Reference qualifier.				
	4000	<b>Reference version number</b> Description: To uniquely identify a reference by its revision number.				
			C	an	1/35	Used



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# Segment Group 52

Pos: 2020      Repeat: 10  
                  Conditional  
Group: 52    Elements: N/A

### Segment Group Summary:

<u>Pos</u>	<u>Tag</u>	<u>Segment Name</u>
2030	QTY	QUANTITY
2040	DTM	DATE/TIME/PERIOD

<u>Status</u>	<u>Repetition</u>	<u>Usage</u>
M	1	Must use
C	5	Used

	<b>Max: 1</b> <b>Mandatory</b>
--	-----------------------------------

# QTY QUANTITY

Pos:  
2030

Group: 52      Elements: 1

User Option (Usage): Must use

To specify a pertinent quantity.

## Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
QTY010	C186	<b>QUANTITY DETAILS</b> <b>Description:</b> Quantity information in a transaction, qualified when relevant.	M	Comp		Must use
	6063	<b>Quantity qualifier</b> <b>Description:</b> Code giving specific meaning to a quantity.	M	an	1/3	Must use
		<b>Code</b> <b>Name</b> 1              Discrete quantity				
<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
	6060	<b>Quantity</b> <b>Description:</b> Numeric value of a quantity.	M	n	1/15	Must use
	6411	<b>Measure unit qualifier</b> <b>Description:</b> Indication of the unit of measurement in which weight (mass), capacity, length, area, volume or other quantity is expressed.				
			C	an	1/3	Used



# DTM DATE/TIME/PERIOD

Pos: 2040	Max: 5
Conditional	
Group: 52	Elements: 1

User Option (Usage): Used

To specify date, and/or time, or period.

## Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
DTM010	C507	<b>DATE/TIME/PERIOD</b> <b>Description:</b> Date and/or time, or period relevant to the specified date/time/period type.	M	Comp		Must use
	2005	<b>Date/time/period qualifier</b> <b>Description:</b> Code giving specific meaning to a date, time or period.	M	an	1/3	Must use
		<b>Code</b> <b>Name</b> 2                    Delivery date/time, requested				
<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
	2380	<b>Date/time/period</b> <b>Description:</b> The value of a date, a date and time, a time or of a period in a specified representation.	C	an	1/35	Used
	2379	<b>Date/time/period format qualifier</b> <b>Description:</b> Specification of the representation of a date, a date and time or of a period.				
		<b>Code</b> <b>Name</b> 102                CCYYMMDD	C	an	1/3	Used

Mandatory	Max: 1
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# UNS SECTION CONTROL

Pos: 2150

Group: N/A

Elements: 1

User Option (Usage): Must use

To separate header, detail, and summary sections of a message.

## Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
UNS010	0081	<b>Section identification</b> <b>Description:</b> A character identifying the next section in a message.	M	a	1/1	Must use
		<b>Code</b> <b>Name</b>				
		S                              Detail/summary section separation				

Mandatory Max: 1

# UNT MESSAGE TRAILER

Pos: 2220

Group: N/A

Elements: 2

User Option (Usage): Must use

To end and check the completeness of a message.

## Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
UNT010	0074	<b>Number of segments in a message</b> Description: Control count of number of segments in a message.	M	n	1/6	Must use
UNT020	0062	<b>Message reference number</b> Description: Unique message reference assigned by the sender.	M	an	1/14	Must use

Mandatory	Max: 1
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# UNZ INTERCHANGE TRAILER

Pos:

Group: N/A

Elements: 2

User Option (Usage): Used

To end and check the completeness of an interchange.

## Element Summary:

<u>Ref</u>	<u>Tag</u>	<u>Element Name</u>	<u>Status</u>	<u>Type</u>	<u>Min/Max</u>	<u>Usage</u>
UNZ010	0036	<b>Interchange control count</b> <b>Description:</b> Count either of the number of messages or, if used, of the number of functional groups in an interchange.	M	n	1/6	Must use
UNZ020	0020	<b>Interchange control reference</b> <b>Description:</b> Unique reference assigned by the sender to an interchange.	M	an	1/14	Must use

# Outbound ORDCHG Sample Data 1

UNH+1+ORDCHG:D:97A:UN'  
BGM+105+20050412151911+9'  
DTM+137:20050412:102'  
FTX+PUR++Header Text+This is the header text.' RFF+ON:4500008150' DTM+4:20020404:102'  
NAD+SU+49999999::92' CTA+SA+:Supplier Contact' COM+800-555-1234:TE' NAD+MI+KIKEG01::92' CUX+2:USD'  
UNS+S' UNT+13+1'

FTX+PUR++Header Text+THIS IS HEADER TEXT.' RFF+ON:4500000000' DTM+4:20020404:102'  
NAD+SU+49999999::92' CTA+SA+:Supplier Contact' COM+800-555-1234:TE' NAD+MI+KIKEG01::92' CUX+2:USD'  
LIN+00010+3+758-1824-00KA:BP' IMD+A+8+:::RES, 1.82M 1/10W 1% 0603' QTY+21:200000:EA' FTX+PUR++Item  
Text+PART MUST BE SUPPLIED ON TAPE & REEL PER:EIA STANDARD (KEG ECM 1221):SUPPLIER SHALL COMPLY  
WITH KEG SUPPLIER:QUALITY MANUAL; AUTOMOTIVE STANDARDS APPLY' PRI+INV:0.00168:::1000'  
RFF+ZZZ::1:"Deliv. compl." indic. changed' RFF+ZZZ::2:PO quantity changed' RFF+ZZZ::3:Net price  
changed' RFF+ZZZ::4:Item delivery date Changed' RFF+MF:ABCDEFG1234567F (PREF):1:Supplier  
Electronics' RFF+MF:ABCDEFG1234567-1:2:Supplier Electronics'  
RFF+MF:ABCDEFG1234567-2:3:Supplier Electronics' RFF+MF:ABCDEFG1234567-3:4:Supplier Electronics'  
NAD+ST+KIKEG01::92++Kimball Electronics Group+1038 East 15th Street+Jasper+IN+475491003+US'  
CTA+RD+:Contact' COM+812-634-4200:TE' SCC+22' QTY+1:200000:EA' DTM+2:20050628:102'  
LIN+00020+1+200-0011-3001:BP' IMD+A+8+:::RES, 3K 1/16W 1% 0402' QTY+21:8000:EA' FTX+PUR++Item  
Text+SUPPLIER SHALL COMPLY WITH KEG SUPPLIER:QUALITY MANUAL:PART MUST BE SUPPLIED ON TAPE & REEL  
PER:EIA STANDARD (KEG ECO-772):-'  
FTX+PUR++Item Text+-' PRI+INV:0.1:::1' RFF+ZZZ::1:New item' RFF+ZZZ::2:Schedule lines changed'  
RFF+ZZZ::3:Schedule lines changed' RFF+ZZZ::4:Schedule lines changed' NAD+ST+KIKEG02::92++Kimball  
Electronics Group:High Mix Low Volume+1615 Cherry Street+Jasper+IN+475491003+US' CTA+RD+:Contact'  
COM+812-634-4400:TE' SCC+22' RFF+ACJ:A:::123A' QTY+1:5000:EA'  
DTM+2:20050618:102' SCC+22' RFF+ACJ:A:::123A' QTY+1:1000:EA' DTM+2:20050625:102' SCC+22'  
RFF+ACJ:B:::123B' QTY+1:2000:EA' DTM+2:20050701:102' UNS+S' UNT+57+2'  
RFF+ON:4500000000' DTM+4:20050120:102' NAD+SU+49999999::92' NAD+ST+KIKEG05::92++Kimball  
Electronics Poland:Sp. z o.o.++Poznan+WLK+60-324+PL' NAD+MI+KIKEG05::92++Kimball Electronics  
Poland:Sp. z o.o.+ul. Marcelinska 92/94+Poznan+WLK+60324+PL' CUX+2:USD' LIN+00010+3+10.0600-  
0179.3?+2:BP'  
IMD+A+8+:::IC, C122B021PZR' QTY+21:41000:EA'  
FTX+PUR++Item Text+SUPPLIER SHALL COMPLY  
WITH KEG SUPPLIER:QUALITY MANUAL; AUTOMOTIVE  
STANDARDS APPLY.' PRI+INV:2.5:::1'  
RFF+ZZZ::1:PO quantity changed'  
RFF+ZZZ::2:Schedule lines changed'

## Outbound ORDCHG Sample Data 2

UNH+2+ORDCHG:D:97A:UN'  
BGM+105+20050412151911+9'  
DTM+137:20050412:102'  
RFF+ZZZ::3:Schedule lines changed'  
RFF+ZZZ::4:Schedule lines changed'  
RFF+MF:C122B021PZR:1:Manufacturer 1' SCC+22'  
QTY+1:23000:EA'  
DTM+2:20050218:102' SCC+22' QTY+1:12000:EA' DTM+2:20050220:102' SCC+22' QTY+1:2000:EA'  
DTM+2:20050222:102' SCC+22' QTY+1:4000:EA' DTM+2:20050224:102' LIN+00020+3+10.0600-0450.3?+1:BP'  
IMD+A+8+:::IC, MCU60' QTY+21:10000:EA'  
FTX+PUR++Item Text+SUPPLIER SHALL COMPLY WITH KEG SUPPLIER:QUALITY MANUAL; AUTOMOTIVE STANDARDS  
APPLY.' PRI+INV:2.5:::1' RFF+ZZZ::1:Item delivery date Changed' RFF+MF:C122B042PZR:1:Manufacturer  
1' SCC+22' QTY+1:10000:EA' DTM+2:20050222:102' UNS+S' UNT+43+3'